

# Laser & Pulse Arc/Resistance Welding System



## mPulse 30

The mPulse power settings range from 3.0ws to 30ws, in 1ws increments—that's 27 different power settings to choose from. The weld spot size on the smallest setting is nearly 1mm, depending upon your material. The largest setting of 30ws will yield a weld spot approximately 1.5mm in diameter, again, depending upon the material you're welding.



## 100 C

The Orion 100c provides power up to 100 joules of pulse-arc weld energy. The 100c also allows for low power needs — yielding as little as 3 joules of energy. The 100c power is adjustable in 0.5-joule increments. Weld large workpieces, or near precious components with this versatile, compact, and easy-to-use system.



## mPulse Plus

With a 30ws power potential, the mPulse Plus can be used by anyone and has the power to tackle all sorts of jobs. It's perfect for those needing a pulse arc welder for making quick welds on a light duty cycle.

The mPulse Plus power settings range from 3.0ws to 30ws, in 1ws increments—that's 27 different power settings to choose from. The weld spot size on the smallest setting is nearly 1mm, depending upon your material. The largest setting of 30ws will yield a weld spot approximately 1.5mm in diameter, again, depending upon the material you're welding.

